



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBE350A94-3700-B-1A

Job Sheet 197530



Part No: RBE350A94-3700-B-1A

Job Qty: 8 pcs *21 ML*

Part Name: Short Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-B Rev. 6 IPP Rev. A 18.08.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	8 pcs	9/2/19		0.00	0.80	Small Fab - 1		<i>ML</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	8 pcs	9/2/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	8 pcs	9/2/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S214000



Part: RBE350A94-3700-B-1A

Job No: 197530

Serial No/Batch: S214000

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 09/16/19

SEP 16 2019 40
8-89

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				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	M L
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

140 QC 21 - SA 8 pcs 9/2/19 0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS
21
3-05

SEP 17 2019

Part Op 110 - (Small Fab) 1-Assemble as per DWG. See note 1.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location:)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	42 16 Ea (2 ea)	110-Small Fab - 1	24x 5206750 TX 5089 066
92905A225	Extended Point Set Screw, Dog Point	21 8 Ea (1 ea)	110-Small Fab - 1	5199314
CL-2-C	Lanyard Wire	6.6640 ft (.833 ea)	110-Small Fab - 1	5198004
NAS1756-12	Remove Before Flight	8 Ea (1 ea)	110-Small Fab - 1	5200859
RBE350A94-3700-B-01	Tube	8 pcs (1 ea)	110-Small Fab - 1	5190794
RBE350A94-3700-B-03	Cap	8 pcs (1 ea)	110-Small Fab - 1	5202322
RBE350A94-3700-B-05	Foot	8 pcs (1 ea)	110-Small Fab - 1	5200926

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	16	519	0
	92905A225	8	62	0
	CL-2-C	7	1,241	0
	NAS1756-12	8	134	0
	RBE350A94-3700-B-01	8	45	0
	RBE350A94-3700-B-03	8	25	0
	RBE350A94-3700-B-05	8	27	0

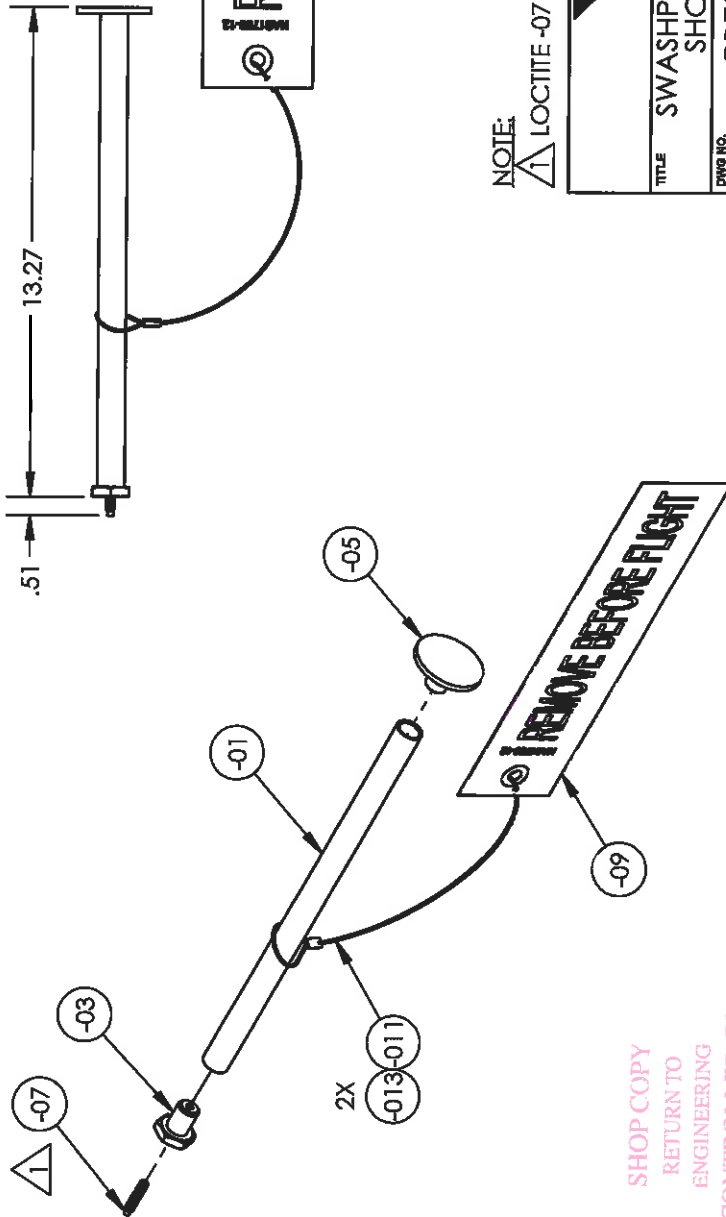
Part Specifications

Specifications could not be found.

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REV		FCR	REVISIONS		DATE	INITIAL	APPROVED
6	16-0151	-1A	-1A ADDED DRAWING.		2/24/20107	RJC	SM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197520 M-3
19-07-10

SHORT BRACE ASSEMBLY

DART AEROSPACE TITLE SWASHPLATE IMMOBILIZING TOOL SHORT BRACE ASSEMBLY		REV 6
DWG NO.	RBE350A94-3700-B-1A	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/16 DECIMALS ± .01 ANGLES ± .5° SURFACES ± .125/		
MATL		
HEAT TREAT		
FINISH		
SPEC		
DRAWN BY:	CLOUGH	
CHECKED:	DUERFELDT	
OPPS APPR:	ANDERSON	
QA APPR:	LINDSAY	
APPROVED:	GILBERT	
SCALE	1:5	
DATE	8/21/2012	
EUROCOPTER AS350/355		SHEET 2 OF 5

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐																										
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)																								
Description Work Order Deviation				Disposition																										
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY																										
				<table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>			Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread
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Completed By				Lead hand / Supervisor																										
QC / QA Coordinator																														